



Weldwood Plywood

.... and allied products

UNITED STATES PLYWOOD CORPORATION

Douglas Fir Weldwood

most interior grade Douglas Fir Weldwood is now made with L-1R mold resistant resin adhesive

This remarkable new adhesive, an exclusive Weldwood product, is an important feature now added to interior fir Weldwood at no extra cost. It gives positive protection against mold which is one of the major causes of delamination. Interior Fir Weldwood Plywood made with L-1R adhesive can be stored safely outdoors under tarpaulin—a feature of importance for sheathing, subflooring and other structural applications. Weldwood L-1R

(Interior) Plyform has given superior results in plyform work.

Douglas Fir Weldwood, in a great variety of grades, sizes and thicknesses, is available from stock in seventy-three warehouses located in every part of the country. Whenever the need arises, you can be sure of quick delivery.

Douglas Fir Weldwood is made in strict accordance with U. S. Commercial Standard CS45-48.

GRADE	PRINCIPAL APPLICATIONS	FREQUENTLY STOCKED SIZES, inches		
		widths	lengths	thicknesses
Interior Grades				
Interior A-A	All inside applications including built-ins, furniture, displays, fixtures, partitions. A-A grade is sound both sides	30, 36, 48	60, 72, 84, 96, 120, 144	1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 1, 1 1/4
Interior A-B		30, 36, 48, 60	60, 72, 84, 96, 108, 120, 144	1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 1
Plypanel A-D	"One-side" material used for "dri-bilt" houses as walls, ceilings, built-ins, cabinets, etc. Also for industrial applications	30, 36, 48, 60	60, 72, 84, 96, 108, 120, 144	1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 1, 1 1/4
Plybase B-D	Base for linoleum, wall-to-wall carpeting and as backing for wall materials	30, 36, 48	60, 72, 84, 96, 120, 144	1/8, 1/4, 3/8, 1/2, 5/8, 3/4
Plyseord Sheathing C-D	An unsanded structural panel for wall & roof sheathing, sub-floors, etc.	24, 30, 36, 48	72, 84, 96, 108, 120	5/16, 3/8, 1/2, 5/8, 3/4
L-1R Plyscord Sheathing C-D	A superior type of sheathing bonded with Weldwood L-1R adhesive for wall & roof sheathing and other construction purposes.	24, 30, 36, 48	72, 84, 96, 108, 120	5/16, 3/8, 1/2, 5/8, 3/4
Plyform L-1R (Interior) B-B	Concrete form material, made with mold resistant glue. Oiled and edge-sealed	48	96, 120	5/8, 3/4
Exterior Grades				
Exterior A-A and Exterior A-B	For all uses permanently exposed to weather, to water or to high humidity. It is particularly suitable for boat and other marine applications. A-A grade is sound both sides	30, 36, 48, 60	60, 72, 84, 96, 108, 120, 144, 168, 192	1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1 1/8, 1 3/16, 1 1/4
Ext. Plyshield A-C	For outside use when appearance of only one surface is important, siding of homes and buildings, store fronts, farm structures, etc.	30, 36, 48, 60	60, 72, 84, 96, 108, 120, 144, 168, 192	1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1 1/8, 1 3/16, 1 1/4
Ext. Utility B-C	General exterior utility use especially for painted surfaces, such as farm buildings	30, 36, 48, 60	60, 72, 84, 96, 108, 120, 144, 168, 192	1/8, 1/4, 3/8, 1/2, 5/8, 3/4, 7/8, 1, 1 1/8, 1 3/16, 1 1/4
Ext. Sheathing C-C	An unsanded structural panel for exterior use where appearance is not important, such as rough farm buildings, containers, etc.	48	72, 84, 96	3/8, 1/2, 5/8, 3/4
Ext. Plyform B-B	Concrete form material with completely water-proof bond. Construction assures maximum number of re-uses, oiled and edge sealed	24, 36, 48	72, 84, 96, 108, 120	5/8, 3/4
Plastic Faced	Plastic face makes smooth durable surface, especially good for paint work. Made both good one side and good two sides	36, 48	72, 84, 96, 120	5/8, 3/4
Duraply®	This plastic faced fir plywood is a low-cost, weather-resistant panel for use as exterior siding, utility paneling, garage doors, exterior signs, as well as many interior applications.	48	72, 84, 96	5/16, 3/8, 1/2, 5/8, 3/4
Hardply	A new type of panel that combines the best features of Hardboard and Fir Plywood. Ideal for concrete forms, flooring, table tops, sliding doors, cabinets, etc. (Interior grade also available.)	48	72, 84, 96	5/8, 3/4

* NOTE: Panels 144" and longer are scarf-jointed.

FIRZITE the modern pre-finisher for fir plywood, prepares surface for finishing, minimizes grain raise and checking. White Firzite is used for blonde or bleached finishes on hardwoods. White and Clear Firzite are packed in small cans and larger drums. Ask for literature. For further details, see catalog on Finishes. Please consult File Index for catalog number.

Pine Weldwood

Because Pine Weldwood panels can be machined easily and will take paint beautifully, they have been the favorite of woodworkers for many years.

These fine, low-priced panels are *pine throughout* which

means they are practically free of grain-raising and checking. Available in interior grade in thicknesses of 1/4" to 1 3/16" and in panel sizes ranging from 36" and 48" in width to 72", 84", 96" and 120" in length.

Southern Gum

Gum, a southern hardwood, is a highly useful wood. It is available in a wide variety of grades both unselected and selected for color. Suitable for low cost installations and available in a wide range of sizes and thicknesses.

Weldbord®

The perfect all-round utility panel! Ideal for low-cost walls, partitions, displays, drawer bottoms and backs and countless other applications. Expertly made of 3-ply quality hardwood, these strong, rugged panels are quite different from the usual utility panels. They have heavy cores and thin veneer faces to provide a more stable construction. And they are smoothly sanded on 2 sides, hot-plate bonded and resin glued. Because they show no grain raise, Weldbord panels can be painted or stained beautifully. Also suitable for a natural finish. Available in the following sizes: 6' x 4', 7' x 4' and 8' x 4'.

Algoma Grade

Weldwood Decorative Hardwoods

Weldwood Hardwood Plywood, made at our plant at Algoma, Wisconsin, is generally accepted as the finest grade of hardwood plywood made in this country. The selection and matching of veneers, the care and skill used in the manufacturing process and the final sanding and inspection are the result of over 50 years experience in the production of high quality paneling.

Our warehouses maintain extensive stocks of Algoma Grade Weldwood Plywood, which can be identified by the special Algoma label shown here. Woods generally available are: birch, Korina, prima vera, maple, elm, walnut, oak, mahogany, avodire, quartered figured gum, aromatic red cedar.

HOW TO SPECIFY

Short Specifications: Weldwood Plywood shall be Algoma Grade as manufactured by United States Plywood Corporation.

Long Specifications: Plywood shall be Algoma Grade, stock panels, as manufactured by United States Plywood Corporation. Faces shall be of one or more pieces of veneer matched for color and grain at the joints to produce continuity of character and balanced design. Faces shall be free of open joints, face depressions, glue stains, or other manufacturing defects. Faces shall be selected for figure, selected for color, or unselected for color, as specified, but shall not contain ruptured grain, doze or shake and shall otherwise equal or exceed the quality requirements of the best grade of that species listed by U. S. Department of Commerce Commercial Standards CS 35-49 or latest revision thereof.

Backs on G1S plywood shall be a species and thickness to balance face veneers and shall be CS 35-49 grade 4 or better.



Walnut Weldwood Plywood Dining Room Walls and Built-ins. Home of Mr. and Mrs. R. T. Heilpern, Scarsdale, N. Y.
Architect: Russell Kilburn
Decorator: Fred Gerstel

Panel widths are 24", 30", 36", 48". Lengths: 48", 60", 72", 84", 96". Also as counterfronts in sizes 144" and 120" x 28", 36", 42", and 48".

Thicknesses: $\frac{1}{8}$ ", $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", $\frac{3}{4}$ " (veneer construction). Also $\frac{3}{4}$ " (lumber core construction) and $1\frac{3}{16}$ " (Novoply core construction).

Important Note: Because of the scarcity of long-length veneers required for 96" panels, such panels command a higher price per square foot than 72" and 84" lengths. It is suggested that wherever possible the shorter length panels be used which are not only more economical but are generally more readily available.

Plywood shall be sanded both sides and fine belt sanded on the face.

Inner plies shall be sound, with tight joints and of thickness required to produce balanced construction in overall thickness as specified.

Glue bond shall be Urea Formaldehyde hot press method unless otherwise specified.

Sanded plywood thickness shall be as specified with tolerance of plus 0, minus $\frac{1}{32}$ ".

GUARANTEE: Weldwood plywood for interior use is guaranteed for the life of the building in which it is installed.



MOISTURE RESISTANT FOR INTERIOR USE
For a better finish use Firzite and Satinlac. Send for free Finishing Booklet.

Architectural Weldwood

It has been our privilege to make the plywood for many of the most important and beautiful installations in the country. A special department is maintained to manufacture this type of plywood to the highest specifications which master skill and modern equipment permit. The all-important selection of veneers includes our own huge inventories plus those of the world's finest veneer cutters. A large collection of unusually fine flitch samples is maintained in our special veneer room at the Weldwood Building, 55 West 44th Street, New York, and flitches can be examined by architects, designers and clients at any time.

Architectural Weldwood is either custom-made to size, or in several of the popular woods, can be obtained from our stock in $\frac{3}{4}$ " thickness. Panel sizes are 48" wide x 72", 84",

96", 120", 144", depending on length of veneer flitch. Also as counterfronts 144" wide x 28", 36", 42" and 48". These stock panels are available in matched sets of panels made from a single veneer flitch. Perfect matching is thus assured. Panels can be obtained for immediate shipment from warehouse stocks. Weldwood doors to match these panels are also available on special order. Woods usually carried are: figured African mahogany, figured Honduras mahogany, Brazilian rosewood, Korina, oriental wood, figured walnut, prima vera, oak.

Architectural Weldwood can be made up on our fire-resistant cores. Several woods are stocked on fire-resistant wood cores. Further information on request.

African Mahogany Weldwood Plywood in a beautiful, dignified treatment. Union of American Hebrew Congregations, New York, N.Y. Architect, Harry M. Prince; Decorator, Eleanor Pèpper; Charles Herman Const. Co.

California State Architects selected Quartered Red Oak Weldwood Plywood for the Senate Committee Room in the new California State Capital at Sacramento, California

Fine traditional design carried out in Architectural Teak Weldwood Plywood. Providence Union National Bank, Providence, R.I. Architects: Howe, Prout & Ekman



HOW TO SPECIFY

Short Specification: Plywood shall be Weldwood Plywood, Architectural Grade, sequence matched, as manufactured by United States Plywood Corporation.

Long Specification: Plywood shall be Weldwood Plywood, Architectural Grade as manufactured by United States Plywood Corporation. Unless otherwise specified, plywood shall be 5-ply lumber core construction with an overall thickness of $\frac{3}{4}$ "; tolerance: plus or minus $\frac{1}{32}$ of an inch. Plywood shall be glued with waterproof Phenol Formaldehyde resin glue and processed by the hot plate method.

Face veneer shall be from flitches specially selected and approved for architectural adaptation, with respect to cutting lengths, uniformity of color, figure, grain character, or other special requirements.

Faces shall be of one or more pieces of veneer matched for color and grain at the joint to produce balance and continuity of character. Faces shall be selected for figure, selected for color, or unselected for color as specified, but mineral streaks and discolorations, worm-holes, ruptured grain, loose texture,

doze or shake shall not be admitted. Pieced veneers shall be parallel clipped, jointed by tapeless splicer and edge glued. In matching sliced or sawn veneers unless otherwise specified, pieces shall be bookmatched and of corresponding width on each side of the center joint or adjacent panels. Face veneers shall not contain open joints, face depression, glue stain or other manufacturing irregularities. Back veneers on G1S plywood shall be of species to properly balance face.

Panels shall be sanded both sides, and fine belt sanded on the face side to provide suitable surface for finishing.

Lumber core to consist of basswood or poplar strips not to exceed $3\frac{1}{2}$ " in width and edge glued under pressure with Urea resin glue high frequency cured.

Crossbands shall be $\frac{1}{16}$ " thick of either basswood or poplar unless otherwise specified. Cross bands shall be sound veneer of random widths with edges jointed and glued.

Sanded panels shall be trimmed in width and length to the specified measurement plus 0, minus $\frac{1}{32}$ of an inch unless otherwise specified.

West Coast Specialties

KNOTTY PINE WELDWOOD

Made of the best white Idaho Pine, Weldwood knotty pine paneling has continued to be a popular choice of decorators and architects for walls of dens, libraries, playrooms, bars, etc.

Since it is now being manufactured in increased volume, the price is down to a modest level. The installed cost of Weldwood knotty pine now compares favorably to that of lumber. Its appearance, however, is far superior. Knotty pine veneers are selected for the size and placement of knots. Shrinkage and waste, which are serious problems when narrow strips of lumber are used, are largely eliminated. Faces are specially

Korina*

This is a light-colored African hardwood which has been accorded a remarkable reception by architects and furniture designers. These beautiful panels are constructed from the finest Korina flitches, produced with exacting quality controls in our Belgian Congo veneer mill. Korina's coloring and figure rival prima vera but it is about one-third less costly than this

PHILIPPINE MAHOGANY WELDWOOD

selected to meet only the finest architectural requirements. This makes Weldwood knotty pine a wood paneling that can be relied upon to produce excellent decorative effects.

Handsome Philippine mahogany Weldwood panels are constructed from logs selected by our Philippine representative and are excellent examples of the finest type of veneering. They are light in color with a beautiful striped grain. Ideal for low-cost wall paneling, partitions and fine cabinet work. Available in all standard thicknesses and in a variety of panel sizes.

popular cabinet wood. It can be finished in many attractive effects; for example, because of its straight grain and light color, it can be finished to closely resemble expensive, comb-grain oak paneling.

Korina is available in all standard thicknesses and in a good range of sizes. * trademark

Novoply®

"The completely different wood plastic panel"

Novoply is a 3-ply, all-wood panel, consisting of a $\frac{1}{16}$ " surface of wood veneer flakes, a core of medium-size chips and another $\frac{1}{16}$ " layer of flakes. Flakes and chips are resin-coated and impregnated and the 3 layers (or plies) are formed and fused together under heat and pressure. *For interior use only.*

Novoply has a gleaming, mosaic-textured surface that requires no staining or painting. It is a good-2-sides panel, with no plugs or patches to mar its beauty. It is an amazingly flat panel, too—practically warp-free. Will not change dimensions. Medium in weight and easy to work, Novoply panels can be easily fabricated with ordinary tools or high-speed power machines. Will hold nails and screws firmly without splitting.

Novoply has unlimited applications: wall paneling, partitions, sliding and cabinet doors, furniture, built-ins, etc. It is also the ideal core material for hardwood veneers and plastic laminates. Requires no cross-banding.

Made with outer faces of either Pine and Fir (mixed) or of California Redwood. A wide variety of panel sizes is available in $\frac{3}{8}$ " and $\frac{3}{4}$ " thicknesses. Sizes for special applications on order.



The remarkable stability of Novoply permits the use of single, framed panels for sliding walls.

Surfwood

A new Weldwood panel, Surfwood offers the unique beauty of sea-washed driftwood plus important practical features such as low cost and easy installation.

Surfwood is $\frac{3}{16}$ " thick. It is Weldwood Fir Plywood which has been surface-etched to lend an informal, rustic appearance. This effect is carried out further by the fact that the knot-holes have been retained. Surfwood has the appearance of wood which has been aged by long exposure to sun, sea and wind. It is available in 48" x 96" panels. Applications: Particularly effective as wall paneling in ranch and summer homes, country clubs and cocktail lounges, rumpus rooms and offices.



Prefinished Weldwood Panels

Weldwood panels are also available with a *permanent factory finish*, ready to install. No sanding, staining or finishing of any kind is required. These beautifully *prefinished* panels come in a variety of handsome hardwood veneers in big, handy panel sizes: 32" x 96" and 48" x 96" in 1/4" thickness. Packaged in a protective carton of 4 panels each, including matching lacquer sticks.

Prefinished Weldwood panels are easy to install! They may be nailed directly to studding. Nail holes can be filled and hidden by using the matching lacquer sticks which blend perfectly with the panel finish.

Another installation method is *gluing* the panels with Weldwood Contact Cement. This remarkable new contact adhesive will permanently bond Weldwood Prefinished paneling to wall studs or furring—*without nailing!* No clamping or pressing is necessary. The Weldwood Contact Cement is brushed on studs or furring and on the back of the panels at the points of contact. It is allowed to dry 1/2 hour. Then, the adhesive application is repeated. When the second coat is dry, the prefinished panels are gently pressed into place on the studs. The bond takes hold immediately. *A new idea in wall paneling installation that helps cut costs and saves on job-time.*



Prefinished Walnut Weldwood Plywood attached by Weldwood Contact Cement.

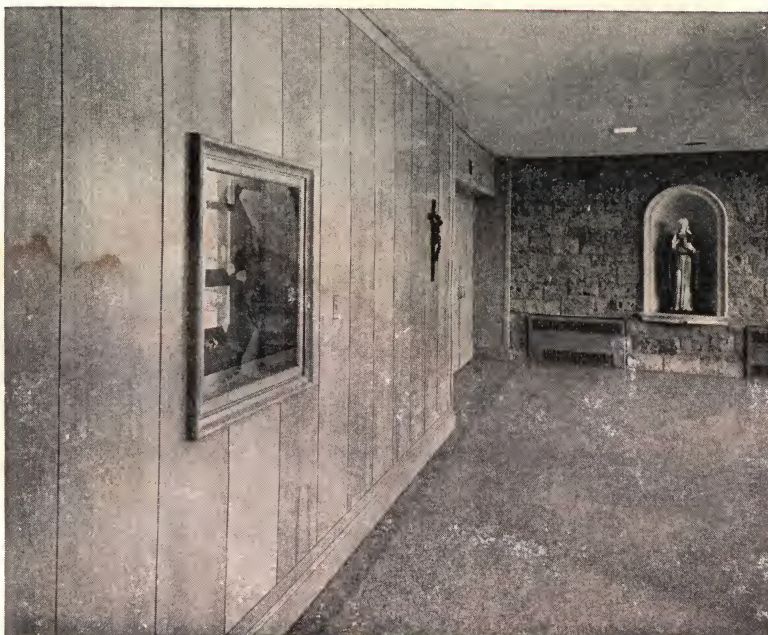
Plankweld®

"The wood-paneled room that comes in a package"

Plankweld is genuine hardwood wall paneling—pre-cut, prefinished and packaged—designed for quick, economical installation over any interior wall. Excellent for remodeling work. Goes up fast over any nail-holding surface such as plaster, sheathing, wood or wallboard.

The edges of each Plankweld panel are grooved and fit into each other to form a continuous wall. The panels are held in place with simple metal clips that are furnished in each package of panels. No visible nailing. Clips and nails are hidden by the slight overlap at the joints. Beautifully prefinished at the factory. Requires no additional finishing on the job.

Plankweld is made of 3-ply, 1/4" Weldwood plywood in the following hardwoods: birch, walnut, oak, Korina, Philippine mahogany and Honduras mahogany. Each panel is 16 1/4" wide and 8' long. Comes in convenient cartons, containing nine 8' panels and two shorter lengths totaling 8'. These short lengths solve the problem of fitting around doors, windows and built-ins.



Oak Plankweld installed in corridor of St. Gregory The Great School, Harrison, N. Y. Arch: Edward Fleagle

Weldtex* Striated Plywood

a low cost Weldwood Plywood with high decorative beauty

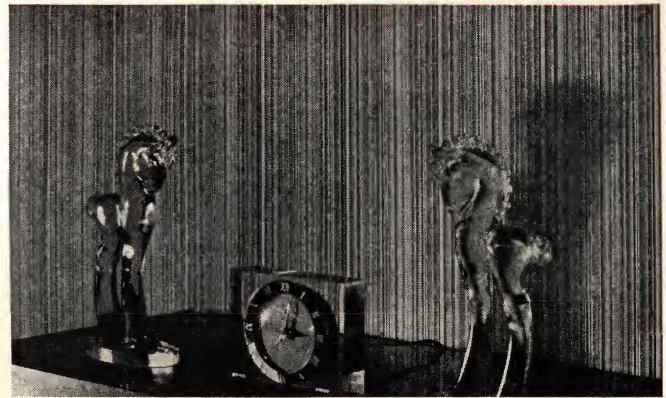
Weldtex is 3-ply plywood, the surface ply being closely grooved in the long direction of the panel. This patented process gives the material a highly decorative beauty which cannot be duplicated with any other paneling.

It is as suitable for home use as for commercial applications. It makes stunning living rooms, rumpus rooms, libraries, beautiful offices, showrooms, store interiors. In the waterproof grade, it can be used effectively as exterior siding for homes and business buildings. It can be fireproofed so that it can be used in fireproof buildings of all types.

Best of all, Weldtex has practical advantages which make it an easy-to-use material.

FEATURES

Attractive striated surface	Easy to finish—grain is subdued
Exterior grade is recommended for sidings . . . shows no "checking"	Striations minimize surface tension—aid dimensional stability
No visible joints between panels	Lends itself to many interesting designs
Face nails are concealed	Low in price—economical to install



A striking example of Weldtex paneling

SPECIFICATIONS

Made in Douglas Fir, Southern Gum, Philippine Mahogany, $\frac{5}{16}$ " Interior Grade in all woods; $\frac{3}{8}$ " Exterior Grade in Douglas Fir and Philippine Mahogany.

Panel Sizes: 48" x 72", 48" x 84", 48" x 96", 48" x 108", 48" x 120". Also Southern Gum in 12", 16" and 24" squares. Fir in 15 $\frac{3}{8}$ " squares.

WELDTEX SIDING

Made of exterior grade Fir Weldtex, pre-cut in panels 48" wide by 15 $\frac{3}{8}$ " long. Packed 22 panels per bundle. An important labor-saving aid to the builder and contractor. Saves substantial labor costs and makes a weather-tight, handsome job. Application folder on request.

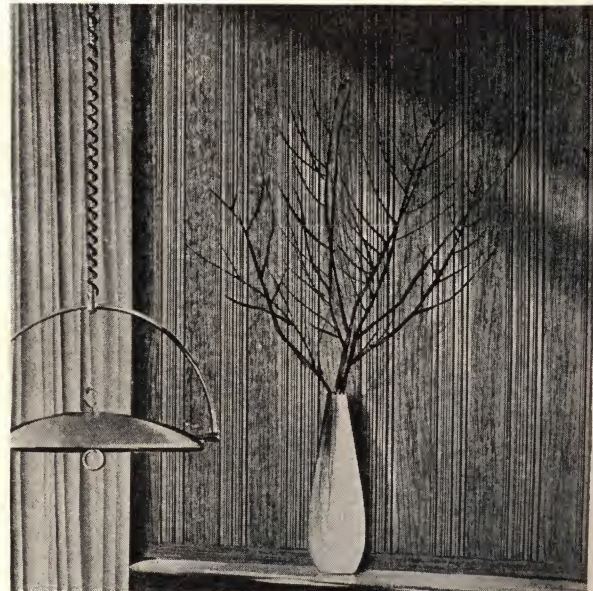
* Weldtex is a patented product. U. S. Pat. Nos. 2286068, 2363492, 2363927.

PLANKTEX* WALL PANELING

A new Weldwood panel! Weldwood Planktex combines a "grooved" or striated stripe with the natural beauty of real wood to create striking contrasts in interior paneling. Made of lovely Philippine mahogany, these big-size panels have 6-inch bands of striations alternating with the fine grain pattern of the wood. This *stripe pattern* gives a plank-like effect that will add a neat textured look to both commercial or residential interior walls.

A moderately priced panel, Planktex is the ideal low-budget paneling material for remodeling projects, as well as new building construction. Available either unfinished or with a fine, factory-applied finish, ready to install. Panel size: 4' x 8'. Thickness: $\frac{5}{16}$ ".

* trademark



A Planktex wall installation that illustrates the interesting "stripe pattern" effect.

Weldwood Moldings

Weldwood Moldings are made of aluminum, with genuine hardwood veneers permanently bonded to their exposed faces. Made in the four styles illustrated, plus a cove molding which is made of specially molded plywood and can be used alone or with the other moldings. Weldwood Moldings eliminate practically all face-nailing, countersinking or puttying. Since the faces match the Weldwood paneling, a handsome custom-type installation can be readily achieved.

Available in six woods: oak, mahogany, walnut, Korina, maple, prima vera. In 7 and 8 foot lengths. Two sizes: Small size for $\frac{1}{4}$ " panels; Large size for $\frac{3}{4}$ " panels.

We also offer a $\frac{1}{4}$ " plywood cove molding which is useful for cabinet corners, lighting coves, room corners, and when combined with Weldwood Molding divider as illustrated becomes a window or door trim. Ask for literature.



Firzite and Satinlac

Firzite* is the modern prefinisher for fir plywood. It seals the wood pores, subdues the wild grain and virtually eliminates checking and grain raise. White Firzite provides an easy and economical way of achieving the popular light "blond" or bleached finishes on hardwoods.

Satinlac*, which is distributed by us, is recommended as the ideal finishing material for Weldwood Plywood. It keeps the wood natural in color, does not turn yellow like varnish, dries quickly and affords full protection to the finished job.

Two coats of Satinlac, followed by wax, are usually sufficient for a beautiful finish which retains the natural wood color.

Firzite and Satinlac, in convenient sizes, are available from lumber dealers, paint stores and hardware dealers. For further details, see catalog on Finishes. Please consult File Index for catalog number.

*trademark

Armorpil®

Armorpil is plywood to which metal is permanently bonded, the metals used including stainless steel, aluminum, lead, copper and others. Armorpil has been used effectively for store and

building facades, lobbies, elevator cabs and in dairies, breweries, home and commercial kitchens.

Armorpil is made to specification only.

(U.S. Pat. Nos. 2149882 and 2402731)



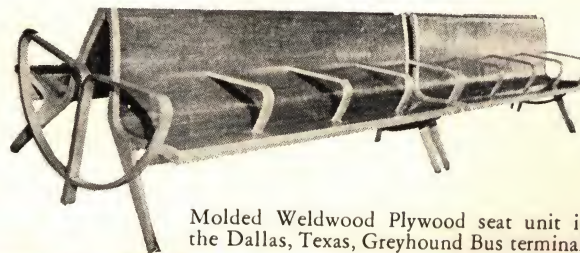
Rigidized Metal Armorpil

Rigidized Metal Armorpil is plywood faced with textured metal. Its "eye-appeal," durability and utility are attributable to the three-dimensional metal surface. Rigidized Armorpil has practically unlimited applications as—elevator cabs, building facades, counter fronts, etc.

Rigidized Armorpil is made in a number of attractive patterns. Sizes up to 36" in width, in required lengths are made to specification only.

Pew Seats

Weldwood Molded Pew Seats are now available in such handsome woods as Korina, walnut, oak, maple and mahogany. They are particularly suitable for use in churches, courthouses, rail, air and bus terminals. Made on special order only.



Molded Weldwood Plywood seat unit in the Dallas, Texas, Greyhound Bus terminal.

UNITED STATES PLYWOOD CORPORATION

Executive Offices: Weldwood Bldg., 55 West 44th Street, New York 36, N. Y.

additional products:

- Weldwood* Flush Doors
- Weldwood* Flush and Fire Doors
- Tekwood* (paper-faced plywood)
- Weldwood Hardboard
- Armorpil* Chalkboard
- Kalistron
- Weldwood* Partition Panels
- Westinghouse Micarta*
- Lumber
- Flexwood*
- Weldwood Glue*, Weldwood Cement and other adhesives

* Reg. U.S. Pat. Off.

* See catalogs on these products. For section-catalog number, please consult file index.

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